

## Product certificate K91626/02

Issued 2016-05-15

Replaces

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### Copper tubes

#### STATEMENT BY KIWA

With this product certificate, issued in accordance with the Kiwa Regulations for Product Certification, Kiwa declares that legitimate confidence exists that the products supplied by

### Cupori Oy

as specified in this product certificate and marked with the Kiwa®-mark in the manner as indicated in this product certificate may, on delivery, be relied upon to comply with Kiwa evaluation guideline BRL-K760 "Copper Tubes" 2012-02-01.



Luc Leroy  
Kiwa

Publication of the certificate is allowed.

Advice: consult [www.kiwa.nl](http://www.kiwa.nl) in order to ensure that this certificate is still valid.

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#### Supplier

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**Certification process  
consists of initial and  
regular assessment of:**

- quality system
- product

## Copper tubes

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### PRODUCT SPECIFICATION

The products mentioned below belong to this technical approval-with-product certificate  
Copper tubes according guideline BRL-K760 "Copper Tubes"  
which includes EN 1057 "Copper and copper alloys"

#### **R220 diameter (mm):**

(annealed temper in coils)

10 x 0,8

12 x 0,8

12 x 1

15 x 0,8

15 x 1

18 x 1

22 x 0,9

22 x 1,1

28 x 1,2

#### **R250 diameter (mm):**

half-hard temper in straight lengths

10 x 0,8

12 x 0,8

12 x 1

15 x 0,8

15 x 1

18 x 1

22 x 0,9

22 x 1,1

28 x 1

28 x 1,2

35 x 1,2

35 x 1,5

42 x 1,2

42 x 1,5

54 x 1,5

#### **R290 diameter (mm):**

hard temper in straight lengths

10 x 1

12 x 0,8

12 x 1

15 x 0,8

15 x 1

18 x 1

22 x 0,9

22 x 1,1

28 x 1

28 x 1,2

35 x 1,2

35 x 1,5

42 x 1,2

42 x 1,5

54 x 1,5

64 x 2

76, x 1 2

88,9 x 2

108 x 2,5

### Copper tubes

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#### Marking

The Kiwa<sup>®</sup>-mark products are marked with the word mark "KIWA KK\* of **KK**",

Place of the mark:

- on each 50 cm on the outside side of the tube.

\*) for small fittings marking with only KK is permitted

Compulsory specifications:

- dimensions of the tube;
- production period;
- CUPORI EN 1057 (OdxWT) (hardness / marking) KIWA GASTEC QA (month/year).

Method of marking:

- Non-erasable;
- visible after assembly.

#### APPLICATION AND USE

- The products are meant to be used for domestic distributing networks for hot and cold water.

#### RECOMMENDATIONS FOR CUSTOMERS

Check at the time of delivery whether:

- the supplier has delivered in accordance with the agreement;
- the mark and the marking method are correct;
- the products show no visible defects as a result of transport etc.

If you should reject a product on the basis of the above, please contact:

- Cupori Oy
- and, if necessary,
- Kiwa Nederland B.V.

Consult the supplier's processing guidelines for the proper storage and transport methods.